



60% RANGE MIG 200 DOUBLE PULSED

ADVANTAGES

- Professional Inverter single-phase 200A equipment for continuous wire welding (MIG-MAG), hollow flux core wire (FCAW), coated electrode (MMA) and TIG.
- Synergic system suitable for welding all types of carbon and stainless steels, as well as magnesium/silicon aluminium and copper.
- Digital display with intuitive menus for easy and quick setting of parameters and welding mode.
- Configuration settings for stick (MMA), normal TIG, pulsed TIG, single and double pulse MIG, +ATC, Fab and manual mode. Includes 2T, 4T, 4TH and Spot sequences.
- Suitable for welding in all positions and directions thanks to spatter-free pulse welding.
- Equipment with a powerful and fast MCU microcontroller, which allows a fluid work, as well as to save different configurations.
- Optimised for 0.8 / 1.0 / 1.2 mm wire.
- 4-point wire drive with V-wheels for steels and U-wheels for aluminium.
- Adjustable Arc Force and Hot start for cellulosic electrode welding and improved TIG response.
- Manufactured to strict European specifications 2011/65/EU, 2014/35/EU, 2014/30/EU and IEC 60974-1 and 630974-10.
- Suitable for AVR generators. Capable of withstanding voltage deviations between $\pm 17\%$.
- Intelligent control of voltage, current and speed from within the winding unit.



Mechanism with
Quadruple sheave



Includes
x2 torches
-Steel
-Aluminium



DATA SHEET

Current (X=60%)	200 A
Wire	0.8 - 1.2 mm
Coil	5 - 15 kg
Electrode	1.5 - 5.0 mm
Weight	17.5 kg
Voltage	230 V
Generator	10 KVA
Size	58 x 40 x 27 cm
DINSE connectors	ø 1/2" (35 - 50)

INCLUDED

- Power cable/ Pure copper 3m x 2.5mm²
 - Earth cable with clamp/ pure copper 2m x 25mm².
 - Electrode cable with clamp/ Pure copper 2m x 25mm²
 - MB24 steel torch 4m
 - MB24 torch for aluminium 2m
 - Gas connection tube 2m
 - Rollers
- V for steel x2 (0.8 / 1.0)
U for aluminium x4 (1.0 / 1.2)



Electrodes 2m



Earth 2m



PROFESSIONAL QUALITY
www.stayer.es