



**WELDING**

**60% DUTY CYCLE**

**MIG 250 CM**

**MIG 250 CT**

## ADVANTAGES

- Synergic welding equipment for MIG-MAG, Stick, TIG and Spot welding.
- Easy polarity reversal for hollow wire (flux core).
- Two high brightness displays for simultaneous viewing of current and voltage with true values in real time. Includes connection for reel torches.
- Manufactured to strict European specifications 2014/35/EU, 2014/30/EU and 2011/65/EU and IEC 60974.
- MIG 250 CT: Suitable for 3x400V generators. Capable of withstanding voltage deviations  $\pm 17\%$ .
- Professional wire winder, with 60W motor, safe and stable wire reducer, suitable for large bobbins up to 15 kg. Includes sheaves with grooves for 0.6mm, 0.8mm and 1mm.
- Single-phase (230V) and three-phase (400V) version.

## DATA SHEET

Current	<b>250</b>	A
Voltage	<b>230/400</b>	V
Duty cycle factor	<b>60</b>	%
Coated electrodes	<b>1.6 - 6.0</b>	mm
Wire	<b>0.6 - 1.0</b>	mm
Coil	<b>5 - 15</b>	kg
DINSE terminal	<b>1/2" (35 - 50)</b>	ø
Weight	<b>42</b>	kg
Generator	<b>12 KVA / 230V <math>\pm 17\%</math></b>	KVA
Dimensions	<b>89 x 69 x 32.5</b>	cm

IGBT Inverter **250A**

PROFESSIONAL LINE

**60 %**

DUTY CYCLE  
EN 60974



Torch  
25AK  
4m

## INCLUDED

- Power supply cable 2m x 2.5mm<sup>2</sup>.
- Grounding cable with clamp 3m x 25mm<sup>2</sup>
- Electrode cable with clamp 3m x 25mm<sup>2</sup>
- Gas connection tube 3m
- 2 rollers .8 - 1.0
- MIG torch 25AK / 4m



Pure copper 3m



Pure Copper 3m



PROFESSIONAL QUALITY  
[www.stayer.es](http://www.stayer.es)