

ADVANTAGES

- Electronic equipment for wire welding (MIG-MAG & flux core), TIG LIFT ARC and coated electrodes with a 60% professional duty cycle.
- Preset to automatically adjust and adapt to the different welding modes: MMA, TIG Lift Arc, MIG, MAG and Flux Core by simply selecting the welding mode on the front panel.
- Max TIG electrode diameter: ø2.4 mm
- Solid equipment complying with the European Union regulations: 2011/65/EU, 2014/35/EU, 2014/30/EU y EN 60974.
- No load voltage = 65Vdc for MIG/MAG & MMA welding. No load voltage for TIG lift arc is 18 Vdc
- Ready to use wire coils from 0.5 up to 5Kg.
- Professional wire winder for Ø0.6mm / 0.8mm / 0.9mm wire coils.
- Easy regulation: classic analog controls for precise adjustment of current, voltage and wire speed.
- Ready for all kind of stabilized generators, tolerance +/-15% on 230V
- Compact and robust design speacilly meant for heavy duty workplaces and tasks, Ergonomic transport handle.



DATA SHEET

Current (A, X=60%	6) 30 - 160 A
Wire	0.6 - 0.8 - 0.9 mm
Coil	0.5 - 5 mm
Electrode	1.6 - 4 kg
Weight	13 <i>V</i>
Voltage	230
Generator use	5 - 7 mm
Size	42 x 31 x 18
DINSE connectors	ø 3/8" (10 - 25)

INCLUDED

- Main input cable / 2m x 2.5mm²
- Ground clamp & cable / 1.5m x 16mm²
- Electrode clamp & cable / Cobre puro. 2.5m x 16mm²
- Internal coil winder for 0.5 up to 5kg
- 15AK / 3m MIG torch.

