

## ADVANTAGES

- Electronic equipment for flux-cored arc welding (FCAW), also known as No-Gas MIG, wire welding with no gas needed, TIG LIFT ARC and coated electrode.
- TIG Tungsten Electrode Maximum Diameter: 2.0mm
- Solid construction widely exceeding the European specifications 2011/65 / EU, 2014/35 / EU, 2014/30 / EU and EN 60974.
- No-load voltage = 60Vdc
- Light and compact, with capacity for 1Kg spools.
- Easy to regulate: Classic analogic controls for precision adjust-ments of current, tension and wire speed.
- Suitable for use with generators, tolerance for use as MIG / TIG +/- 17%. Tolerance for use as MMA = AC 210V 264V
- Voltage regulation to adjust the welding penetration.
- Ergonomic carrying handle.

## **FLUX CORE WELDING**

No external gas required



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Current (A, X=30%)	20 - 120 A	
Wire	<b>0.9</b> mm	
Coil	<b>0.45 - 1</b> kg	
Electrode	1.6 - 3.2 mm	
Weight	<b>4.9</b> kg	
Voltage	<b>230</b> V	
Generator use	2.5 - 5 KVA	
Size 3	1.5 x 25.5 x 13.5 mm	
DINSE connectors @ 3/8" (10 - 25)		

## **INCLUDED**

- Power cable / 2m x 1.5 mm<sup>2</sup>
- Ground clamp + cable / 1.5m x 10 mm<sup>2</sup>
- Electrode clamp + cable / 2.5 m x 10 mm<sup>2</sup>
- Internal coil winder 1kg
- Torch



32 BITS